



INSTRUCTION MANUAL POLYKEG PRO 2.0

This manual contains information, instructions and warnings for proper handling and use of the PolyKeg PRO 2.0 one-way keg.



Please read carefully consult this user manual and follow the instructions.



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 Filling instructions with
 PolyKeg® manual kit



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SECTION 1



WARNINGS

PolyKeg PRO 2.0 is a vessel designed for the transport and distribution of drinks.

Before using the PolyKeg keg, **please read the user manual** carefully and follow the instructions. Improper use of the PolyKegs can damage it and cause dangerous situations.

Always check the integrity of the keg before use and **do not compromise the legibility of the label** on the keg in any way.

If damage such as dents, cuts or other damage is found, do not use the keg and contact your dealer.

Before handling the keg, **wear personal protective equipment** (goggles, gloves, etc.) and ensure that the room where you are working is ventilated.

The PolyKeg keg may not be reused, may not be disposed of in the environment and must be depressurised immediately after use and returned empty to a collection point or other authorised recycling system.

SAFETY SYMBOLS



Keep away from children. When the keg is under pressure it is heavy and can cause injury and/or property damage.



Keep away from chemicals or unsuitable cleaning substances. The keg may be damaged, not ensuring the integrity of the product or causing injury and/or property damage.



Do not remove and/or tamper with the valve. The keg may be damaged, not ensuring the integrity of the product or causing injury and/or property damage.



Whenever using or handling, keep the keg away from vital parts of the body



Do not expose to direct sunlight. The keg may be damaged, not ensuring the integrity of the product or causing injury and/or property damage.



Do not pierce and/or cut. The keg may be damaged causing injury and/or property damage.



Do not roll and/or drop. The keg may be damaged causing injury and/or property damage.



Keep the keg away from open flames or other heat sources.

OBLIGATION SYMBOLS



Carefully consult the user manual and follow the instructions. Improper use can damage the keg and cause dangerous situations.



Depressurise the keg immediately after use as indicated in the appropriate section of the manual. This operation must be followed before the keg is disposed of at collection points.



Always use personal safety equipment whenever using the keg (e.g. handling, connecting and disconnecting, depressurising, etc.).



Always use personal safety equipment whenever using the keg (e.g. handling, connecting and disconnecting, depressurising, etc.).

WARNING SYMBOLS



0÷40 °C
32÷104 °F

Keep away from heat sources. If exposed to temperatures above the permitted limit the keg may be damaged, not ensuring the integrity of the product or causing dangerous situations.



MAX 3,5 BAR
50 PSI

If over-pressurized, the keg may cause dangerous situations.



DANGER
N₂ - CO₂ GAS
INSIDE

Suffocation hazard. Use the keg in a well-ventilated environment.



Damage to the keg can cause dangerous situations

SECTION 2



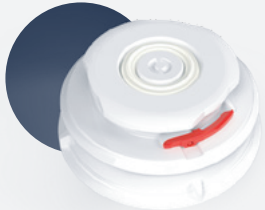

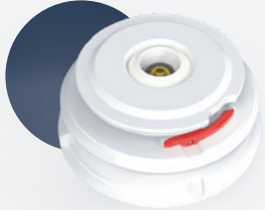

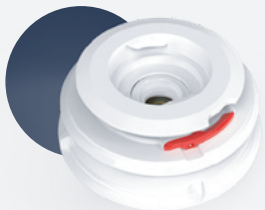
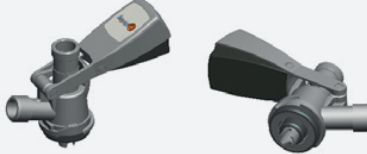
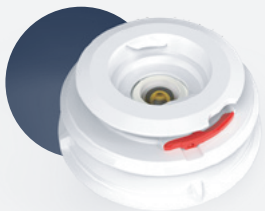
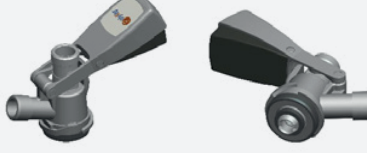
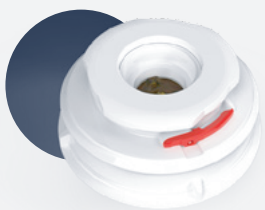



PACKING AND KEG IDENTIFICATION

SECTION 3



VALVES AND COUPLERS

TYPE	VALVE	COUPLER	NOTES
A			FLAT
G			
M			
S			EUROPEAN SANKEY
D			AMERICAN SANKEY
K			KK

SECTION 4

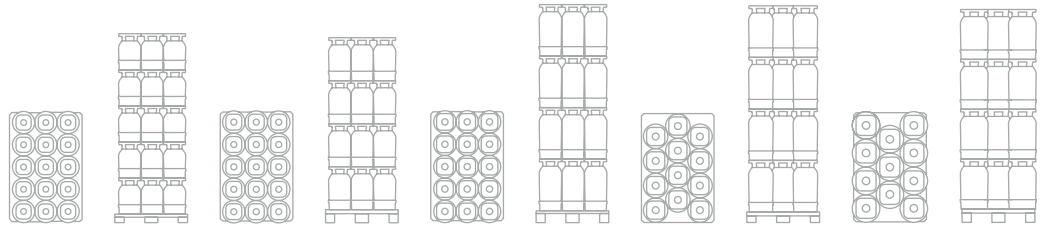


POLYKEG PRO 2.0 LOGISTICS DATA SHEETS



Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

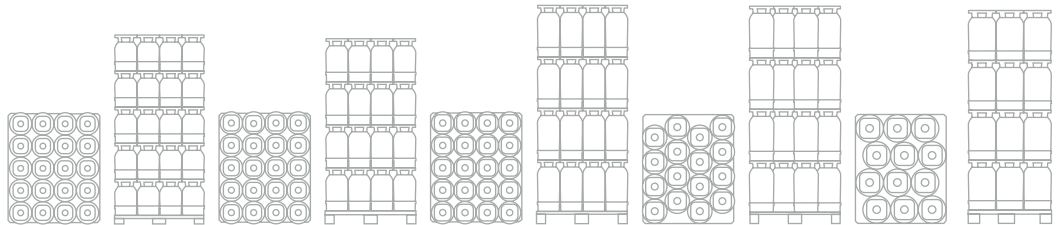
EMPTY KEGS PALLETIZATION
PALLET 80X120 CM | 31.50''X47.24''



Palletization

		12 L	406 oz.	16 L	541 oz.	20 L	676 oz.	24 L	811 oz.	30 L	1014 oz.
Layers		5		4		4		4		4	
Kegs per layer		15		15		15		12		11	
Kegs per pallet		75		60		60		48		44	
Height		2077 mm 81,77"		2044 mm 51,91"		2243 mm 88,30"		2243 mm 88,30"		2243 mm 88,30"	
QUANTITY	pallet	kegs		kegs		kegs		kegs		kegs	
CTR 20 ft Standard	11	825		660		495*		396*		363*	
CTR 40 ft High Cube	24	1800		1440		1440		1152		1056	
CTR 45 ft High Cube	32	2400		1920		1920		1536		1408	
Truck 13,6 mt	32	2400		1920		1920		1536		1408	

PALLET 100X120 CM | 39.37''X47.24''



Palletization

		12L 406 oz.	16L 541 oz.	20L 676 oz.	24L 811 oz.	30L 1014 oz.	
Layers		5		4		4	
Kegs per layer		20		20		16	
Kegs per pallet		100		80		64	
Height		2077 mm 81,77"		2044 mm 51,91"		2243 mm 88,30"	
QUANTITY	pallet	kegs		kegs		kegs	
CTR 20 ft Standard	10	1000		800		600*	
CTR 40 ft High Cube	22	2200		1760		1408	
CTR 45 ft High Cube	26	2600		2080		1664	
Truck 13,6 mt	26	2600		2080		1664	

WARNINGS

Any stacking of pallets and the maximum number of layers must take into account the mechanical properties of the keg as reported on the technical data sheet, the local regulations, and the means and manner of handling and transport, as well as the conditions of the storage areas.

Kegs are supplied on pallets, wrapped with white extensible film for better protection.

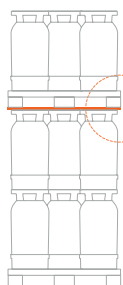
*Quantities refer to three layers palletization, compulsory for CTR 20 ft Standard.



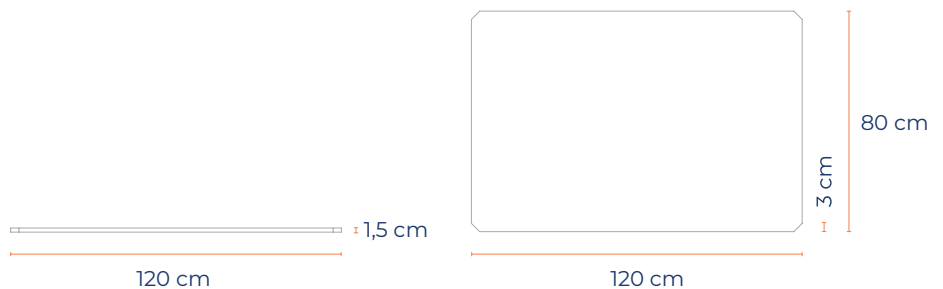
Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

FILLED KEGS PALLETIZATION
PALLET 80X120 CM | 31.50''X47.24''

Palletization										
	12 L	406 oz.	16 L	541 oz.	20 L	676 oz.	24 L	811 oz.	30 L	1014 oz.
Layers	3*		2*		2*		2*		2*	
Kegs per layer	15		15		15		12		11	
Kegs per pallet	45		30		30		24		22	
Height	1307 mm 51,45"		1098 mm 43,22"		1274 mm 50,15"		1268 mm 49,92"		1268 mm 49,92"	
Stacking in storage										
Layers	3+3		2+2		2+2		2+2		2+2	
Stacking for transport										
Layers	3+2		2+2		2+1		2+1		2+1	



Wooden interlayer





Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

FILLED KEGS PALLETIZATION

PALLET 100X120 CM | 39.37"X47.24"

Palletization					
	12 L 406 oz.	16 L 541 oz.	20 L 676 oz.	24 L 811 oz.	30 L 1014 oz.
Layers	3*	2*	2*	2*	2*
Kegs per layer	20	20	20	16	12
Kegs per pallet	60	40	40	32	24
Height	1307 mm 51,45"	1098 mm 43,22"	1274 mm 50,15"	1268 mm 49,92"	1268 mm 49,92"
Stacking in storage					
Layers	3+3	2+2	2+2	2+2	2+2
Stacking for transport					
Layers	3+2	2+2	2+1	2+1	2+1





LOADING RECOMMENDATIONS
PALLET 80X120 CM | 31.50''X47.24''

	pallet	plan view
CTR 20 ft Standard	11	
CTR 40 ft High Cube	24	
CTR 45 ft High Cube	32	
Truck 13,6 mt	32	

PALLET 100X120 CM | 39.37''X47.24''

	pallet	plan view
CTR 20 ft Standard	10	
CTR 40 ft High Cube	22	
CTR 45 ft High Cube	26	
Truck 13,6 mt	26	

WARNINGS

When transporting filled kegs, it is recommended to use refrigerated containers.
 When using refrigerated containers, the number of pallets may vary.
 When stacking pallets, the load must be evenly distributed by using a rigid interlayer or an overturned pallet between one pallet and another.
 In order to prevent damage to the kegs and/or falls, the pallets must be secured with straps and airbags must be inserted in the empty spaces.
 the maximum number of layers must take into account the mechanical properties of the keg as reported on the technical data sheet, the local regulations, and the means and manner of handling and transport, as well as the conditions of the storage areas.

SECTION 5



SANITIZING
INSTRUCTIONS



Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

WHAT NEEDS TO BE SANITIZED

Before starting the filling, sanitize the manual filling kit (tubes, valves, seals, couplers, etc.) or the automatic/semi-automatic filling machine. Before connecting the keg, clean and sanitize all parts likely to come into contact with the product (coupler and external part of the valve). After each filling, clean and sanitize the keg valve. Should it be necessary to temporarily disconnect the keg, clean and sanitize the external part of the valve.

Note: do not use any substance not specified in this manual.

MANUAL FILLING KIT AND VALVE SANITIZATION

Hydroalcoholic solution in demineralized water



70%



MIN TIME
45 SECONDS

SANITIZING THE POLYKEG MANUAL FILLING KIT

Soak the disassembled components of the manual filling kit in the sanitizing solution listed above. Please follow the dilution rates and time limits indicated above. Rinse thoroughly and dry with sterile air.

SANITIZING OF THE COUPLER AND THE EXTERNAL PART OF THE VALVE

Clean and spray the external surface of the components with the sanitizing solution listed above. Please follow the above dilution rates and time limits.

SANITIZING WITH AUTOMATIC AND SEMI-AUTOMATIC MACHINES

Hot water



Maximum pressure on the valve

0,8 BAR



Maximum temperature

85°C



Maximum time

5 sec.

OR

Steam



Maximum pressure on the valve

0,8 BAR



Maximum temperature

100°C



Maximum time

3 sec.

AUTOMATIC/SEMI-AUTOMATIC MACHINE SANITIZING

Before starting the filling sanitize the automatic/semi-automatic filler according to the manufacturer's instructions.

SANITIZING THE EXTERNAL PART OF THE VALVE

Set the filler to sanitize the external surface of the keg valve with hot water or steam according to the above mentioned pressure, temperature and time limits.

SECTION 6



FILLING INSTRUCTIONS WITH POLYKEG® MANUAL KIT

POLYKEG PRO 2.0 WITH BAG



Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

POLYKEG MANUAL FILLING KIT:

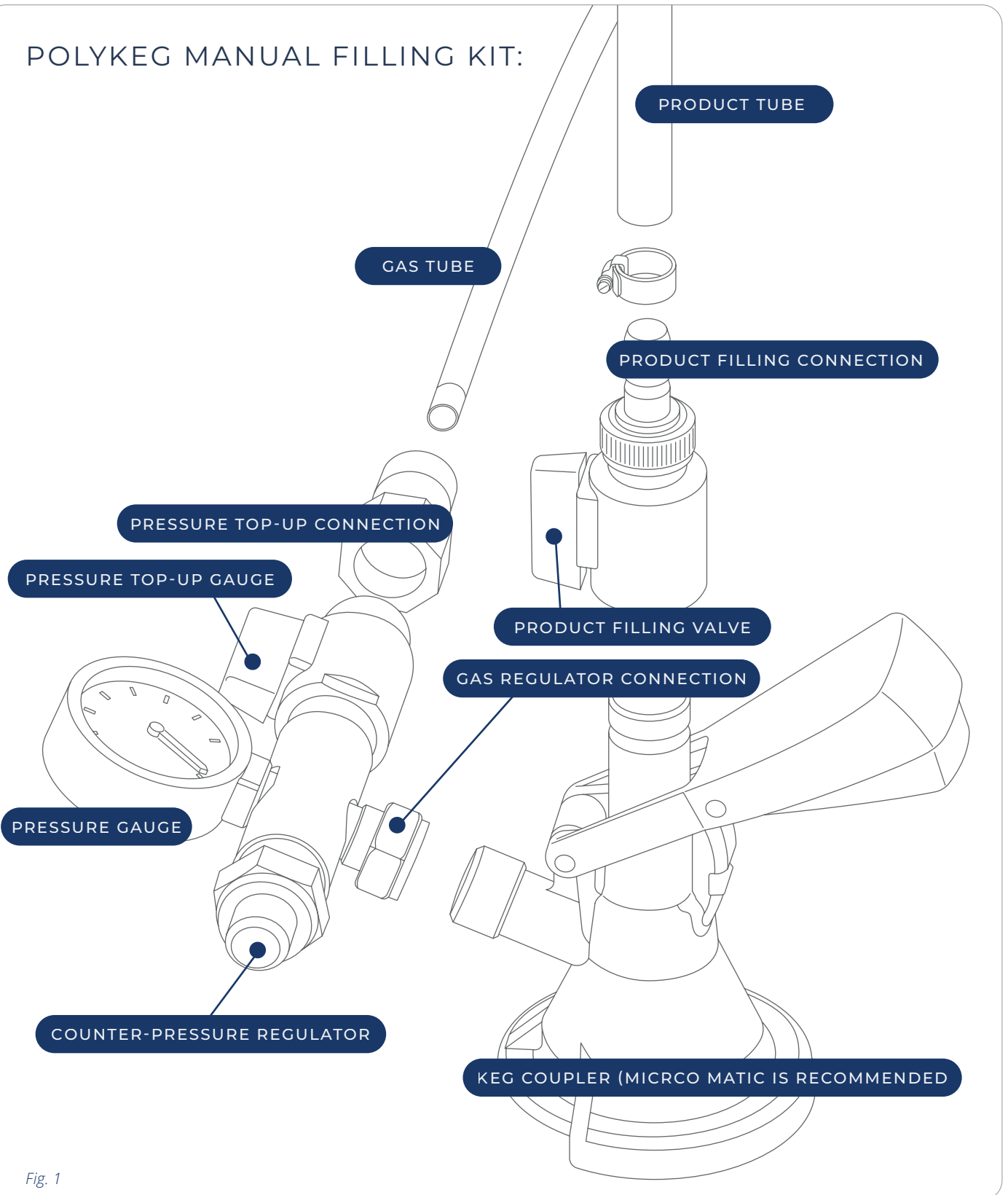


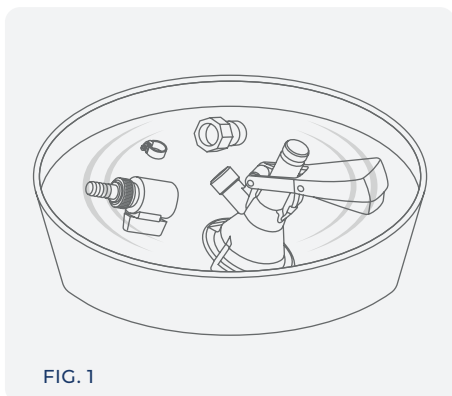
Fig. 1



Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

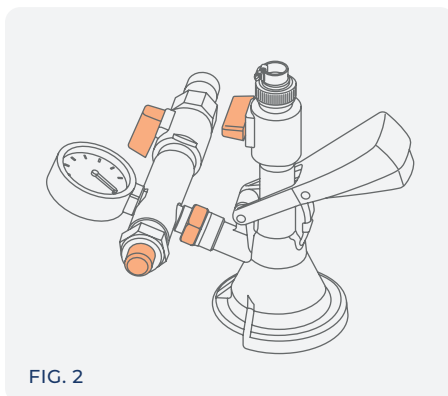
PREPARATION

1. Sanitizing



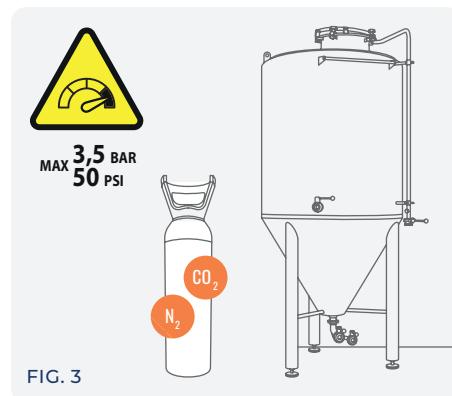
Disassemble the PolyKeg® filling kit and sanitize the components as indicated in the "Sanitizing Instructions" section.

2. Assembly



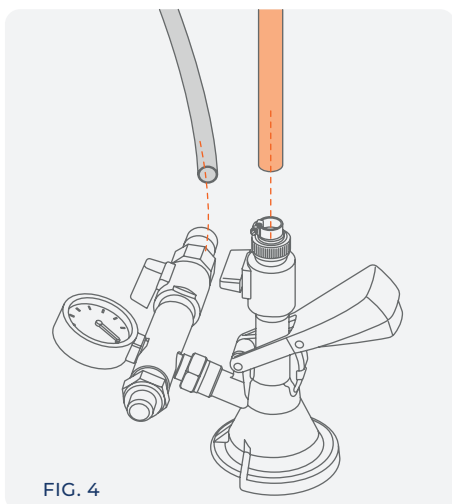
Reassemble the kit properly and close all valves.

3. Gas and product pressure check



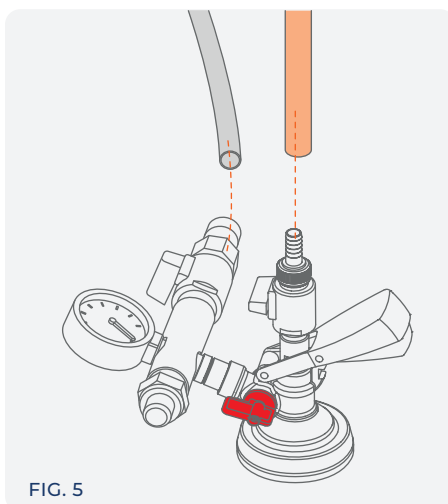
Check that the pressures of the filling system are correctly set and below the maximum value indicated. (3.5 bar/50 psi).

4. Gas and product tube connection



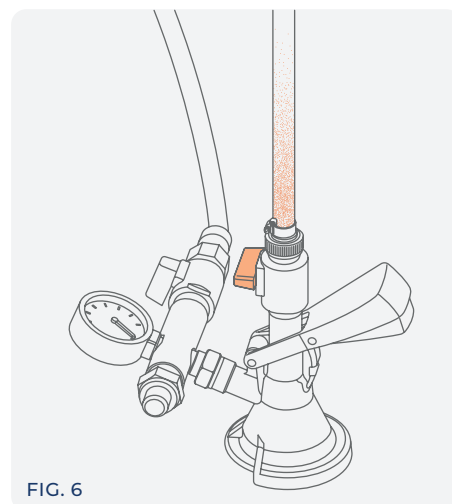
Connect the product and gas tubes to the filling kit.

5. Gas and product tubes connection with K-valve



K-VALVE ONLY
Connect the product and gas tubes to the filling kit. Open the red valve.

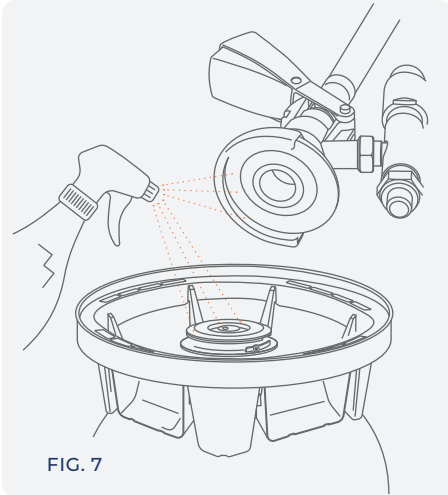
6. Product tube purging



Work with the product valve to remove any residual gas from the product tube. Close the product valve.

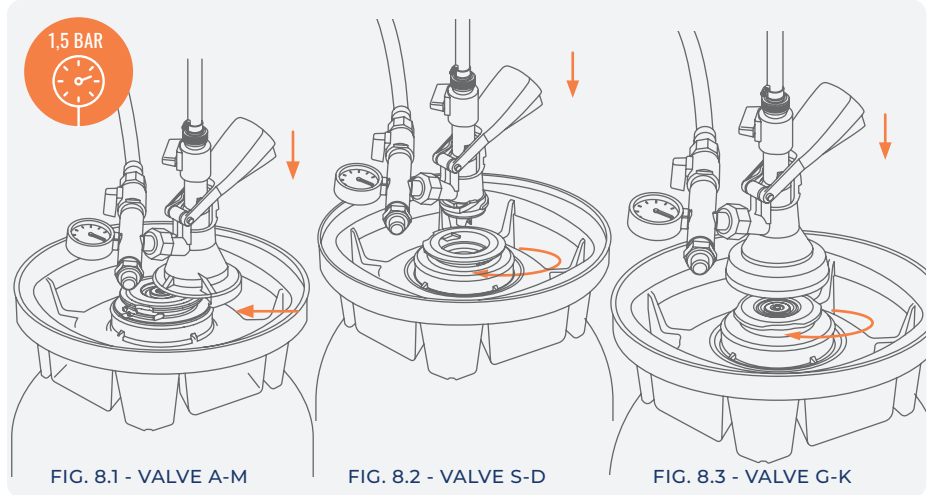
FILLING

7. Sanitizing



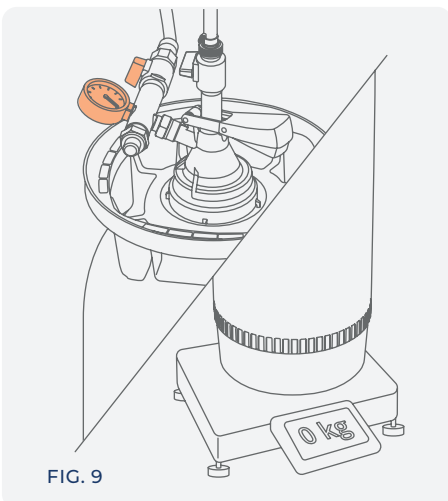
Before filling, sanitize the parts in contact with the product as indicated in the “Sanitizing instructions” section.

8. Connection and Counter-pressure check



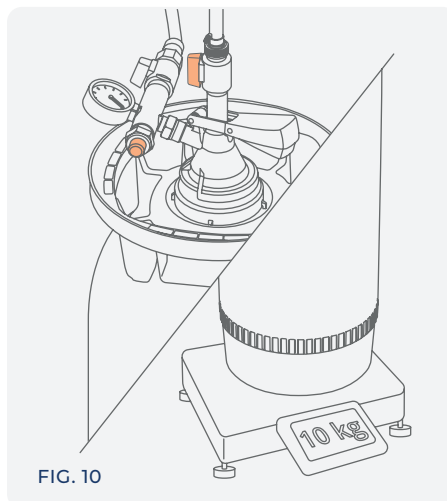
Make sure the filling head is properly connected to the valve, lower the lever and check the internal pressure of the keg.

9. Counter-pressure regulation



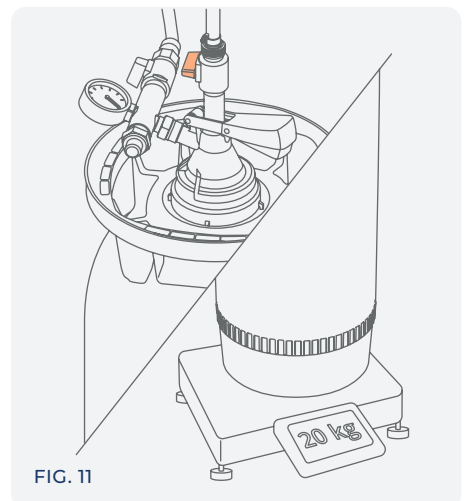
Work with the gas valve until the desired counter pressure is reached (approx. 0.5 bar lower than the product filling pressure).

10. Filling



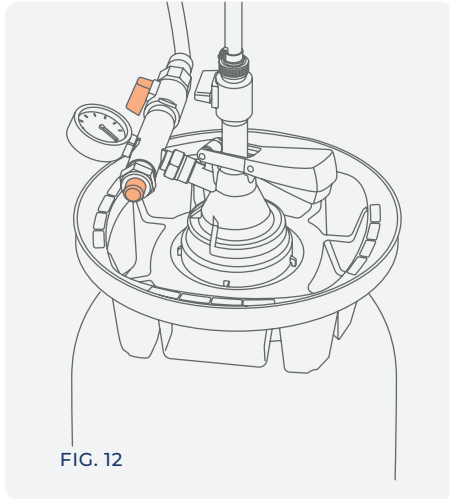
Open the product valve to start filling and work with the counterpressure regulator to set and/or change the filling speed.

11. End of filling



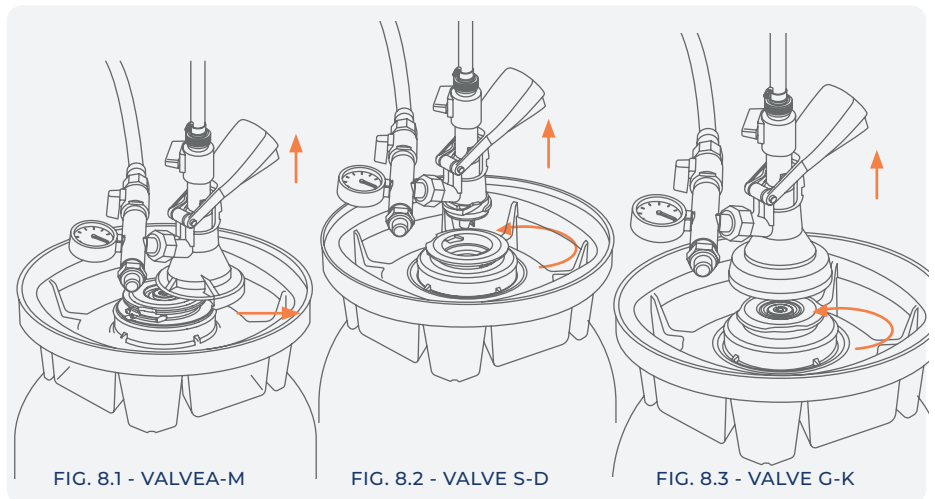
Once the nominal filling volume is reached, close the product valve. Do not exceed the nominal filling volume to prevent the product from leaking out of the bag.

12. Pressure balance



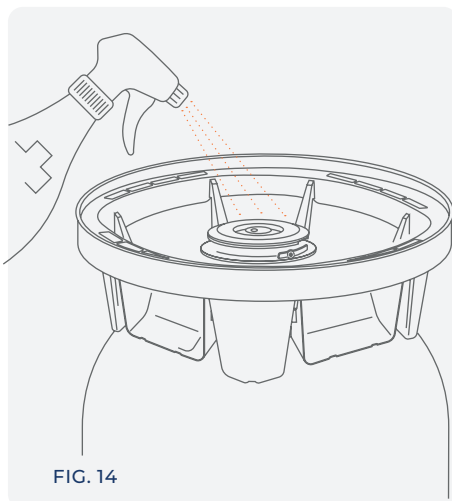
Close the regulator and work on the gas valve to increase the counter-pressure to a value slightly higher than the product filling value.

13. Uncoupling



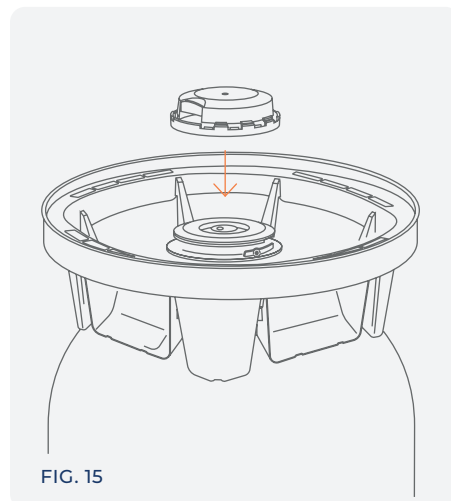
Quickly lift the lever and disconnect the coupler from the keg.

14. Valve sanitizing



Remove any residual product with water, sanitize the external part of the valve as indicated in the "Sanitizing instructions" section and dry same.

15. Seal application



Apply the seal.

SECTION 7



FILLING INSTRUCTIONS WITH POLYKEG® MANUAL KIT

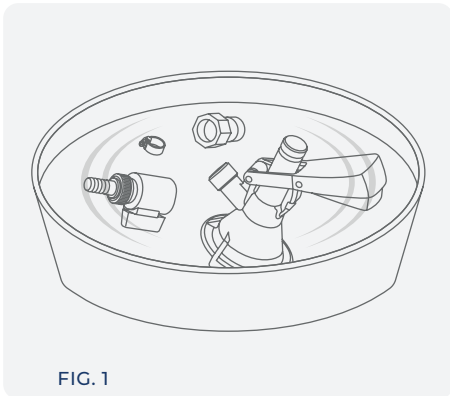
POLYKEG PRO 2.0 WITHOUT BAG



Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

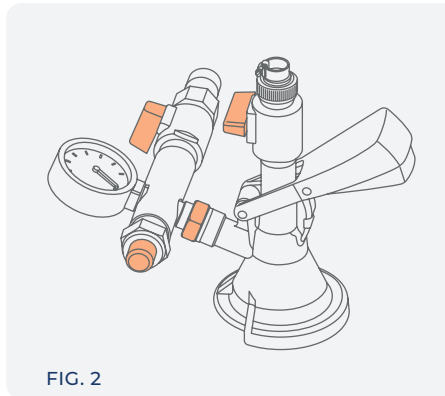
PREPARATION

1. Sanitizing



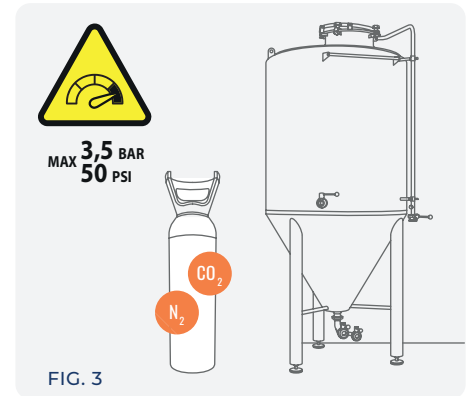
Disassemble the PolyKeg® filling kit and sanitize the components shown in the picture, following the sanitizing instructions found in "Section 5".

2. Assembly



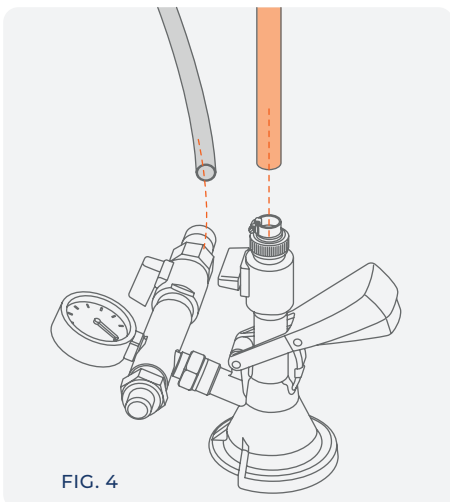
Reassemble the kit properly and close all valves.

3. Gas and product pressure check



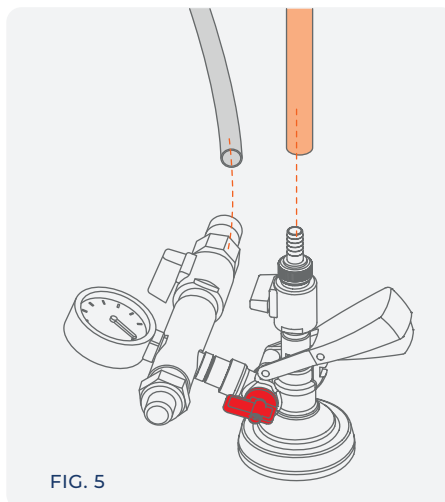
Check that both product and gas pressure in the tank does not exceed the maximum nominal working pressure (3.5 bar/ 50 psi).

4. Gas and product tubes connection



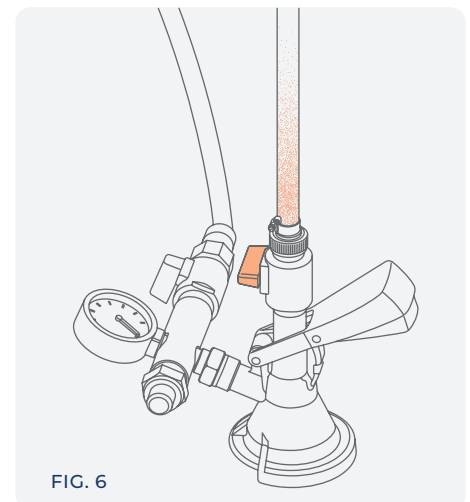
Connect the product and gas tubes to the filling kit.

5. Gas and product tubes connection with K valve



K VALVE ONLY
Connect the product and gas tubes to the filling kit. Open the red valve.

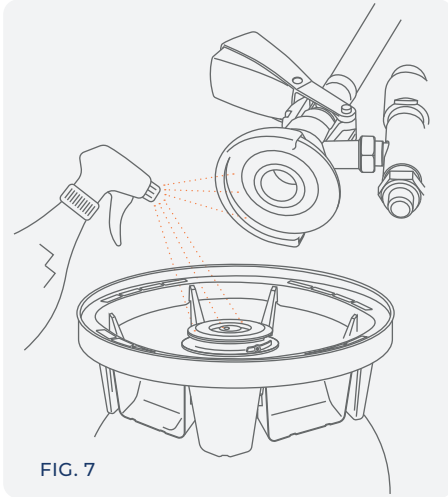
6. Product tube bleeding



Work with the product valve to remove any residual gas from the product tube. Close the product valve.

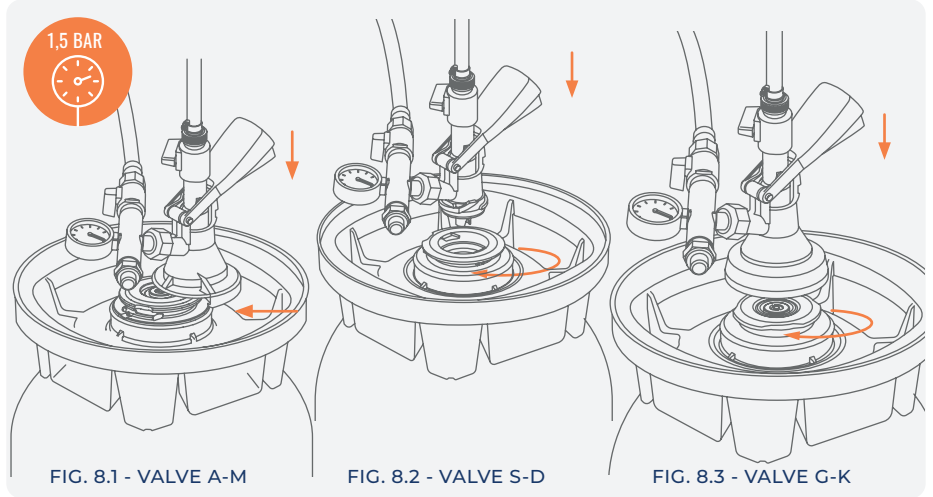
FILLING

7. Sanitizing



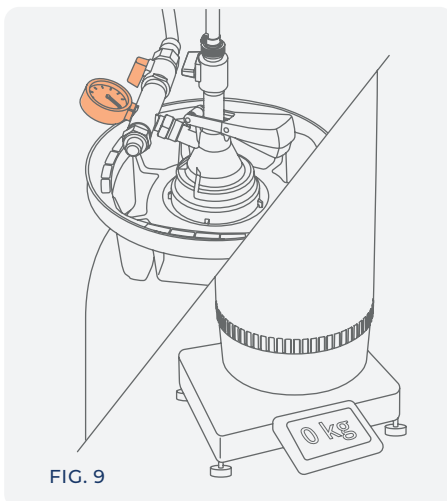
Before filling, sanitize the parts in contact with the product according to the "Sanitizing Instructions" section.

8. Filling head connection and counter-pressure check



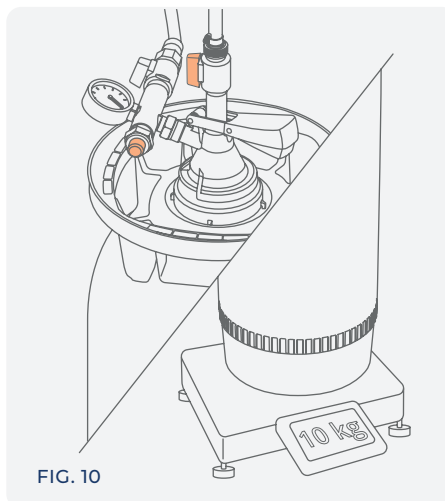
Connect properly the filling head to the valve, lower the lever and check the internal keg pressure.

9. Counter-pressure regulation



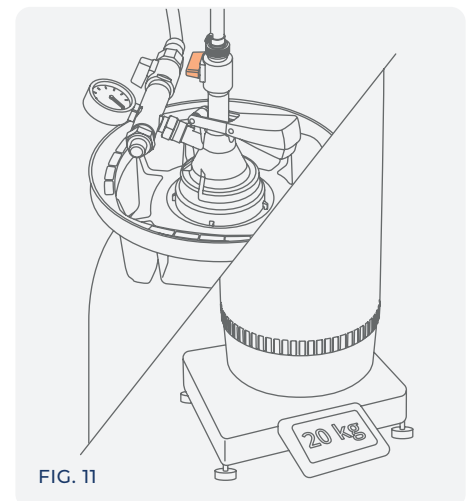
Work with the gas valve until the desired counter-pressure is reached (approx. 0.5 bar lower than the product filling pressure).

10. Filling



Open the product valve to start filling and work with the counterpressure regulator to set and/or change the filling speed.

11. End of filling



Once the nominal filling volume is reached, close the product valve. Do not exceed the nominal filling volume to prevent the product from leaking.

12. Uncoupling

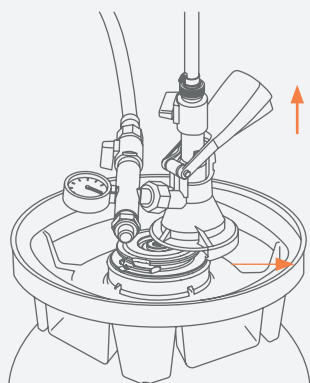


FIG. 8.1 - VALVE A-M

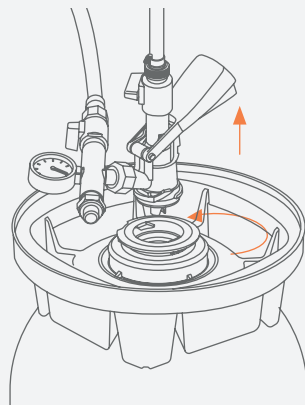


FIG. 8.2 - VALVE S-D

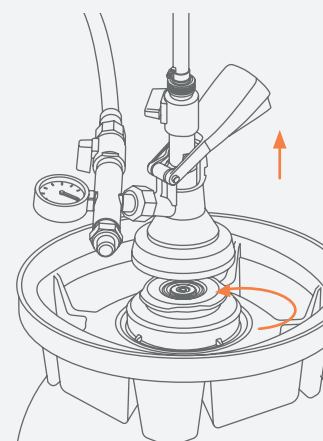


FIG. 8.3 - VALVE G-K

Quickly lift the lever and disconnect the coupler from the keg.

13. Valve sanitizing

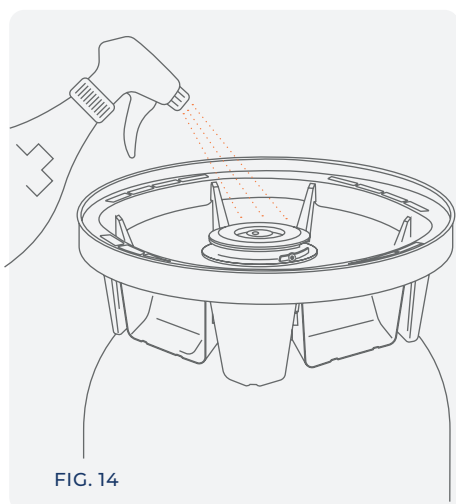


FIG. 14

Remove any residual product with water, sanitize the external part of the valve as per the "Sanitization instructions" section and dry same.

14. Seal application

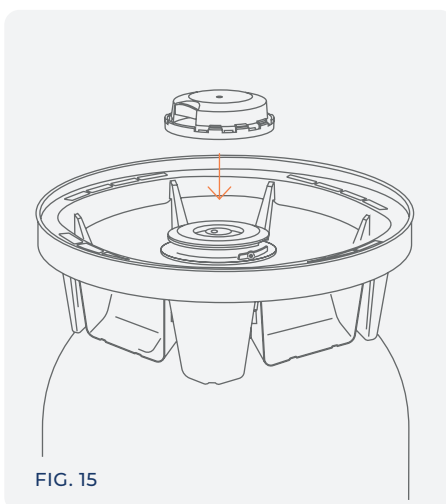


FIG. 15

Apply the keg seal.

SECTION 8



TAPPING
INSTRUCTIONS



Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

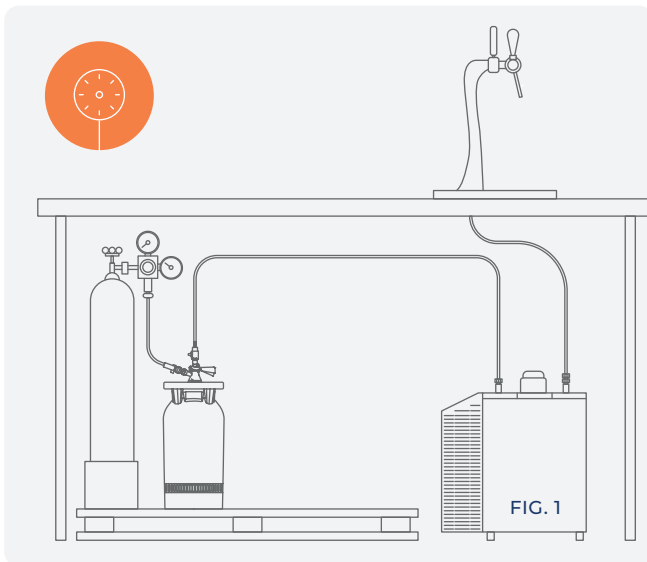
Tapping must be done exclusively by appropriate systems using gases such as: CO₂, nitrogen, air.

The tapping system must be equipped with a pressure regulator and a properly calibrated safety valve.

Always make sure that the setting and working pressures of your tapping system are correctly set and do not exceed the maximum nominal value, as stated in the "Warnings" section.

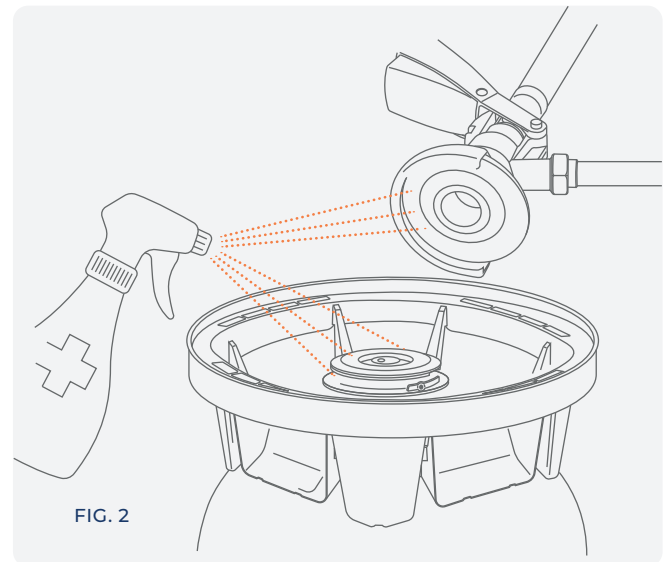
TAPPING PROCEDURE

1. Pressure check



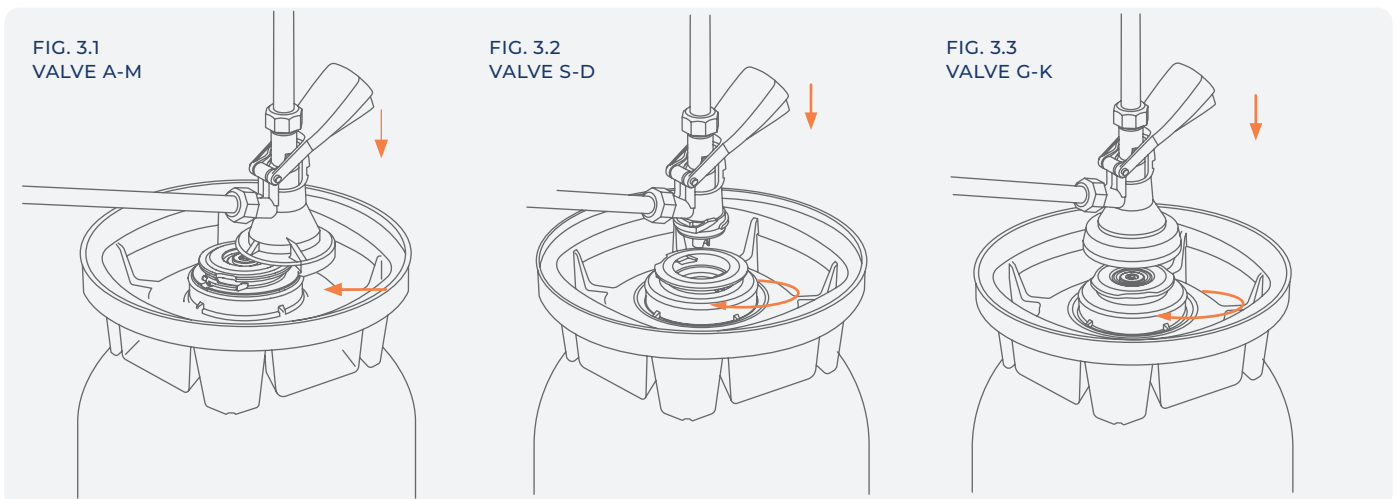
Before connecting the keg, please check that the tapping system is in order, sanitized and that the pressures are set correctly

2. Sanitizing



Sanitize the coupler surface that is in contact with the product, remove the seal and sanitize the external part of the valve, as mentioned in the "Sanitizing instructions" section.

3. Connection



Connect the coupler to the keg valve and start tapping.



4. Uncoupling

FIG. 3.1
VALVE A-M

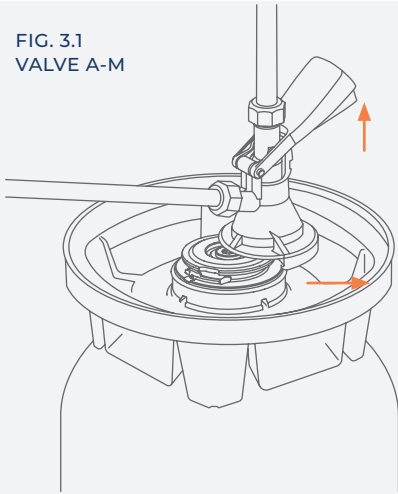


FIG. 3.2
VALVE S-D

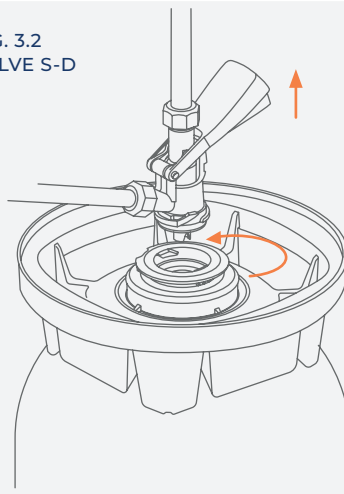
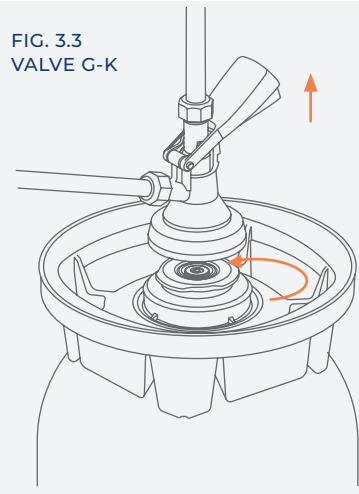
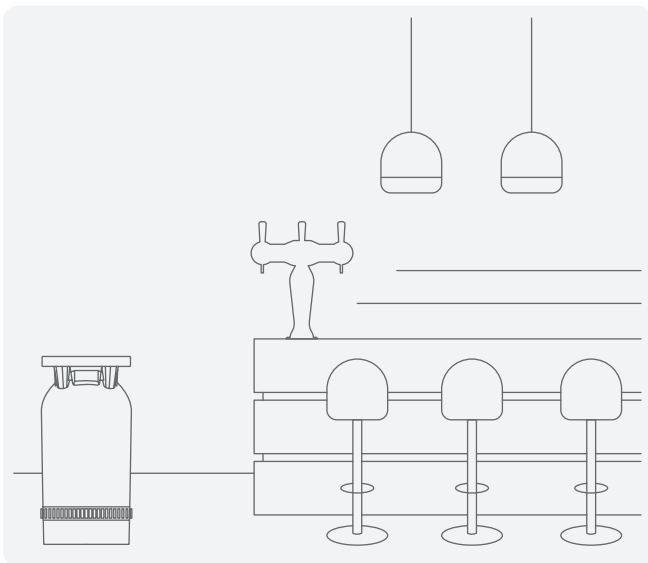


FIG. 3.3
VALVE G-K



Once empty, disconnect the keg from the tapping system.

5. Empty keg management



Disconnect the empty keg from the tapping system and proceed with its depressurization, as indicated in the “Depressurization Instructions” section.



Should it be necessary to temporarily disconnect the keg, clean and sanitize the valve as shown in the “Sanitizing instructions” section. Handle and store the keg according to the instructions in the “Warnings” section. To start tapping again, repeat the procedure from step 1.

SECTION 9



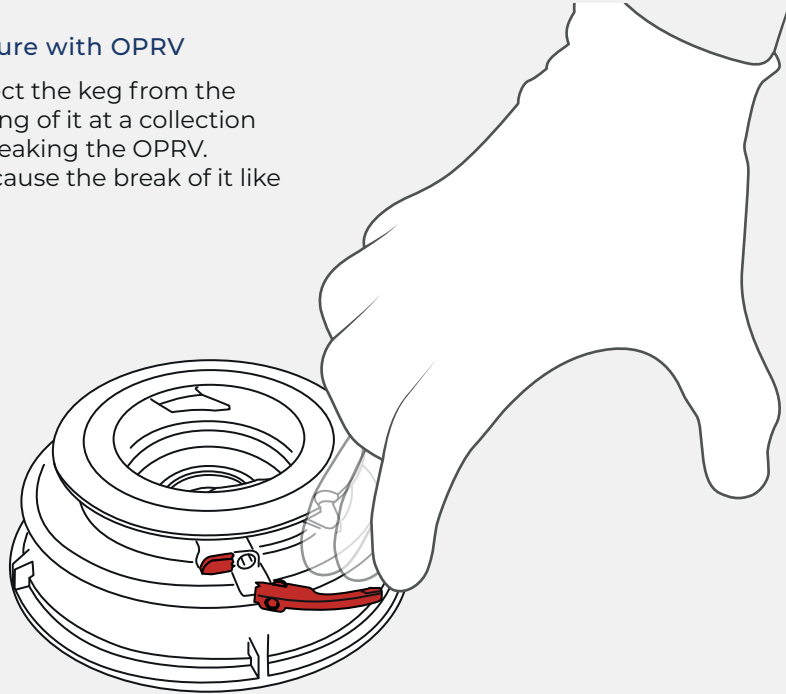
DEPRESSURIZATION INSTRUCTIONS



Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

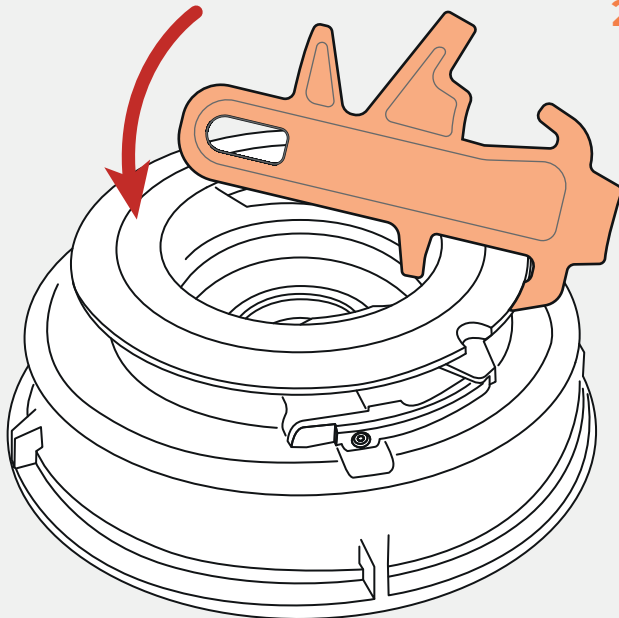
1 Depressurization procedure with OPRV

At the end of use disconnect the keg from the system and, before disposing of it at a collection point, depressurise it by breaking the OPRV. Pull out the red lever and cause the break of it like shown in figure.



2 Depressurization procedure with key

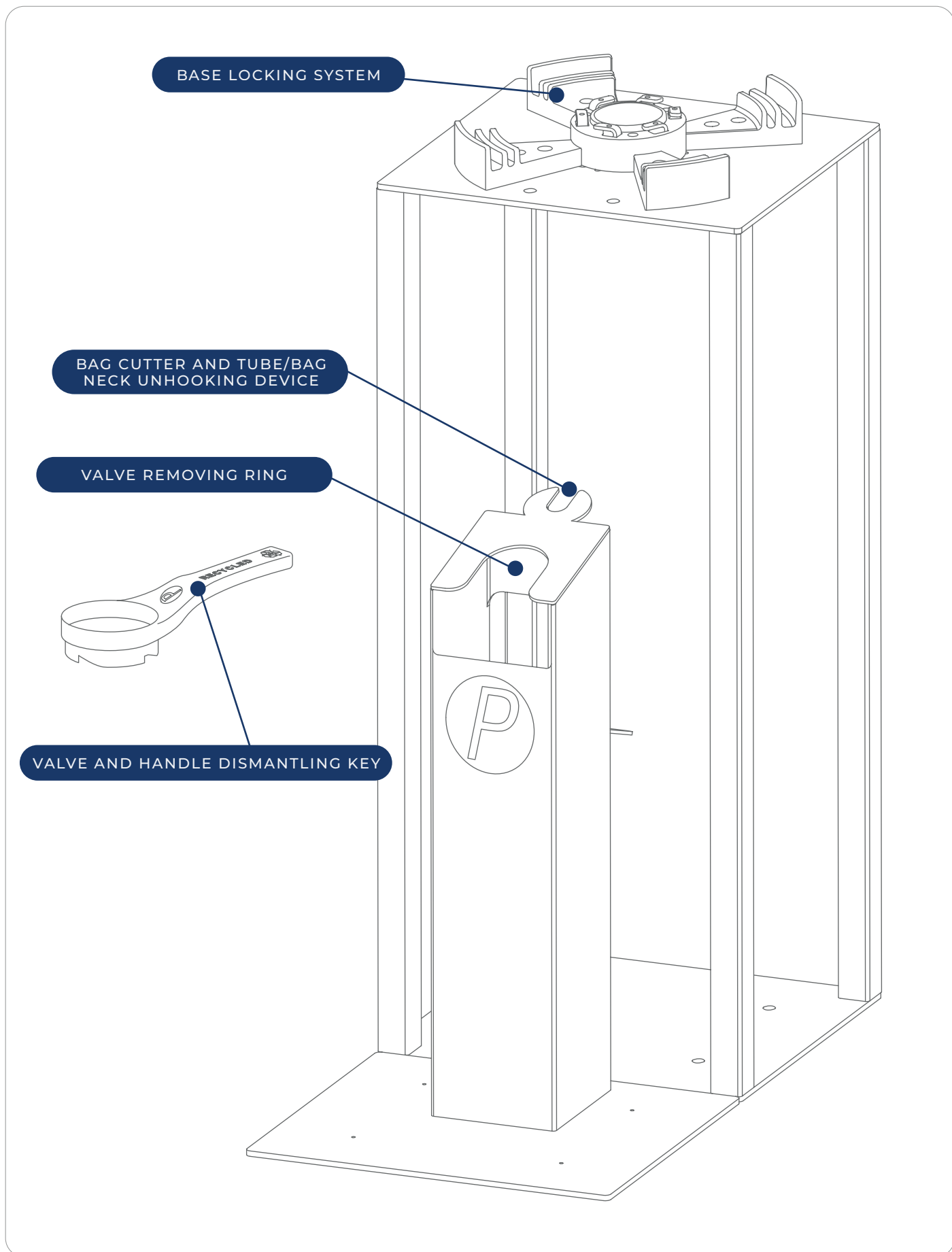
If preferred or in the absence of OPRV on the valve, the keg can be depressurised using the depressurisation key. The key is suitable for all PolyKeg valve types: A, D, G, K, M, S.



SECTION 10



DISMANTLING INSTRUCTIONS



BASE LOCKING SYSTEM

BAG CUTTER AND TUBE/BAG
NECK UNHOOKING DEVICE

VALVE REMOVING RING

VALVE AND HANDLE DISMANTLING KEY

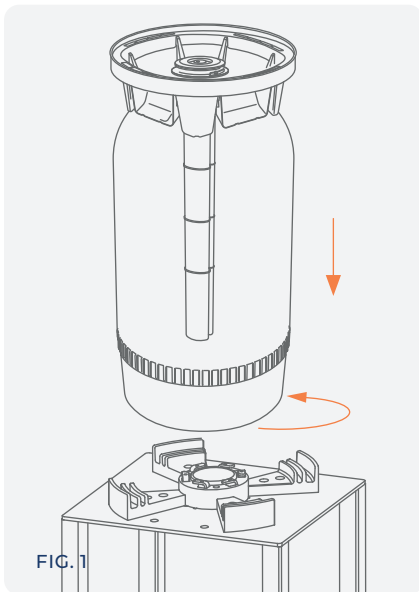


Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

The Polykeg PRO 2.0 keg can be easily disassembled as shown below in order to facilitate the recycling of materials (see section "Materials and symbols")

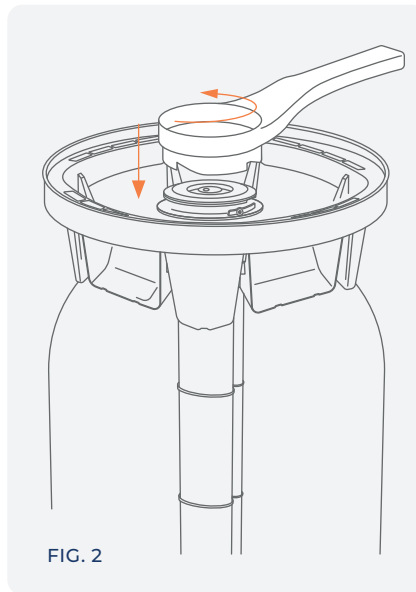
DISMANTLING PROCEDURE

1. Keg locking



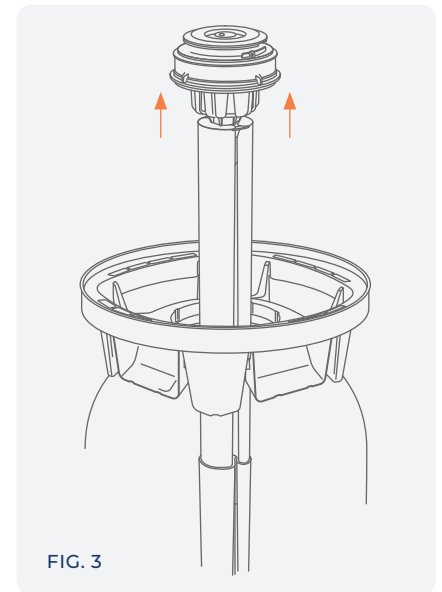
Hook the depressurized keg to the device surface.

2. Valve removal



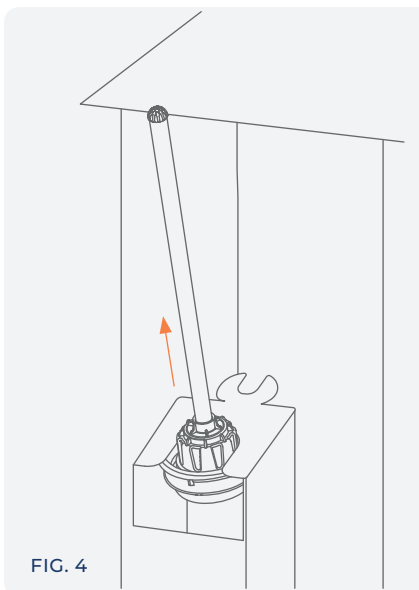
Unscrew the valve using the dedicated dismantling key.

3. Valve extraction with dip tube or bag kit

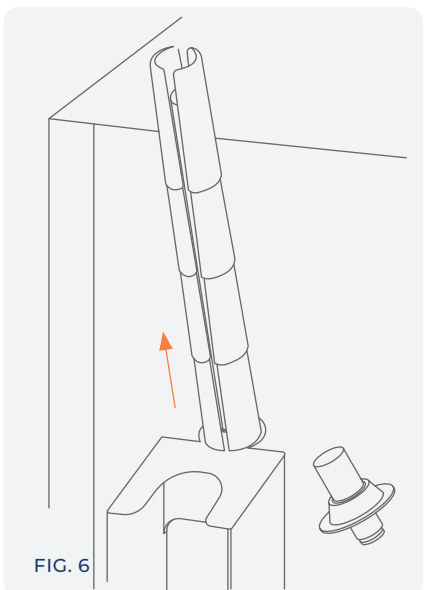
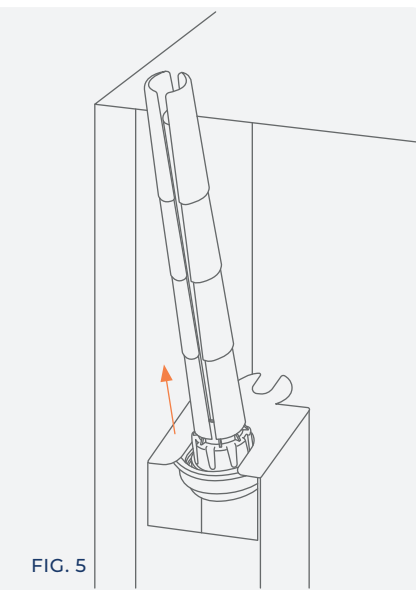


Pull out of the bottle the valve and the dip tube, or the valve and the bag kit.

4. Valve from dip tube or from bag kit separation

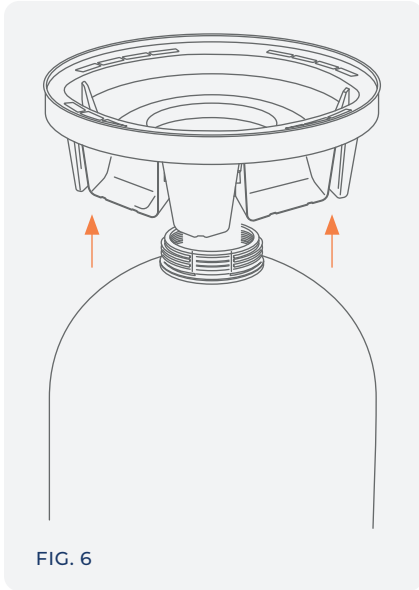


Hook the valve to the ring and then detach it from the dip tube or from the bag kit.



Hook the bag kit to the ring and separate the dip tube and bag from the bag neck.

6. Handle removal



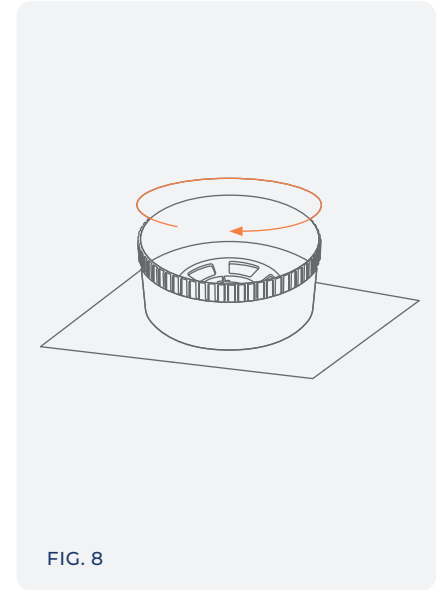
Remove the keg handle.

7. Base removal



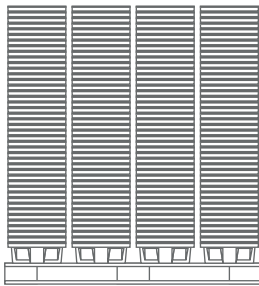
Push the bottle until the base comes out.

8. Base unlocking

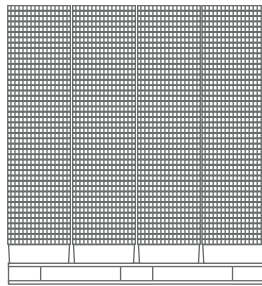


Unhook the base of the keg from the device surface.

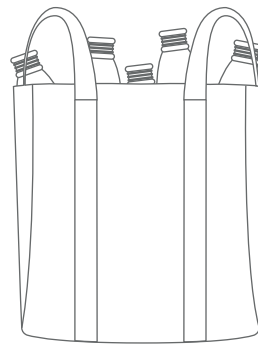
9. Sorted keg components



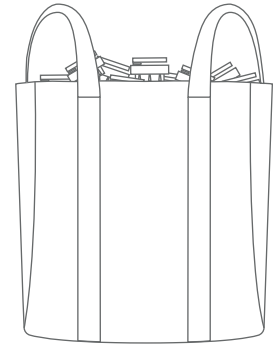
HANDLES



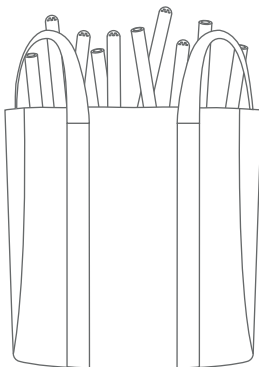
BASES



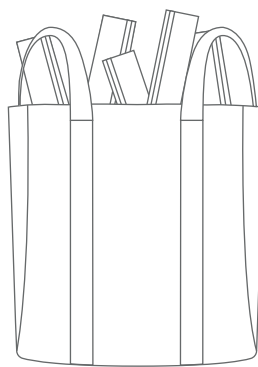
BOTTLES



VALVES



DIP TUBES



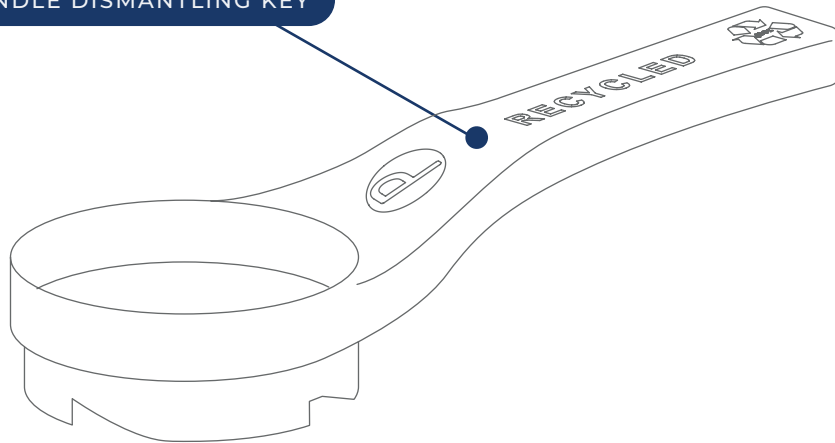
BAGS



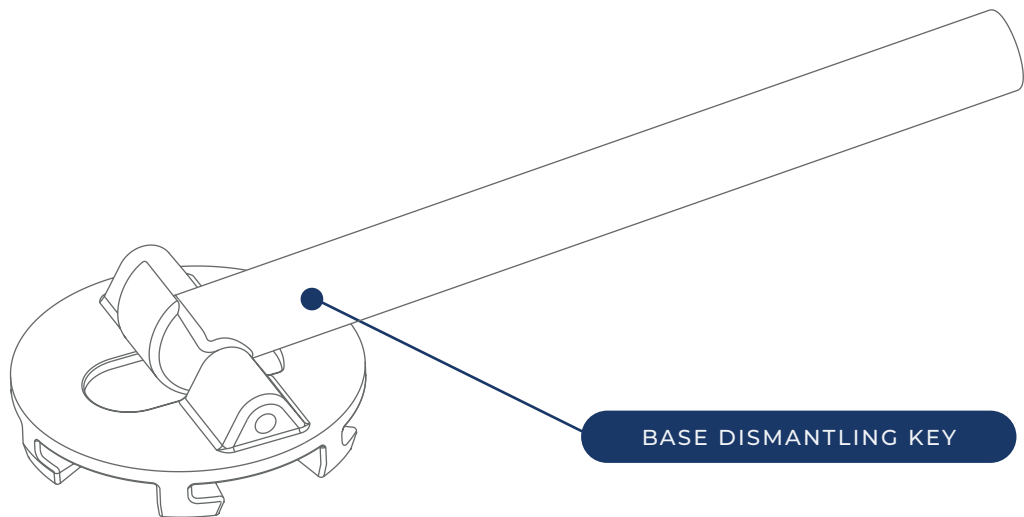
BAG NECKS

Store the keg components in appropriate boxes at the end of each step.

VALVE AND HANDLE DISMANTLING KEY



BASE DISMANTLING KEY



DISMANTLING INSTRUCTIONS WITH KEY

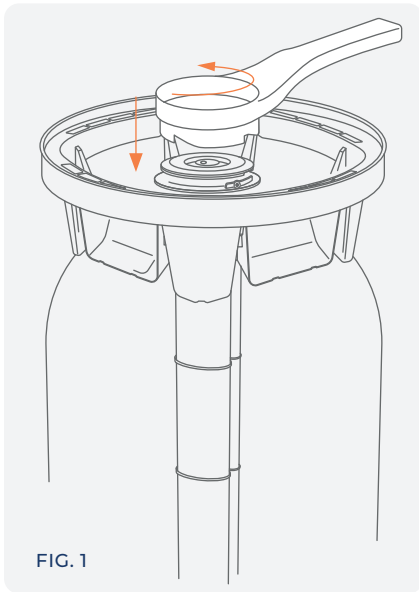


Before proceeding, please also carefully consult the warnings in 'section 1' of the PolyKeg PRO 2.0 user manual and the keg technical sheet available in the 'Download' section of the PolyKeg website.

The Polykeg PRO 2.0 keg can be easily disassembled as shown below in order to facilitate the recycling of materials (see section "Materials and symbols")

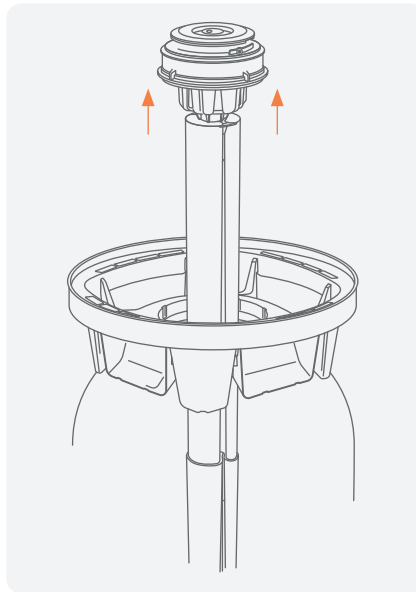
DISMANTLING PROCEDURE

1. Valve removal



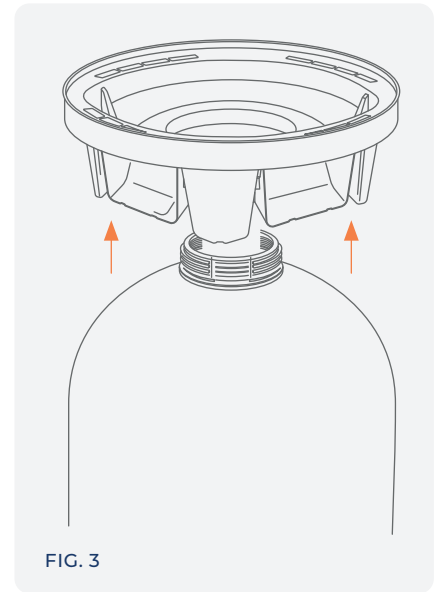
Unscrew the valve using the dedicated dismantling key.

2. Valve extraction with dip tube or bag kit



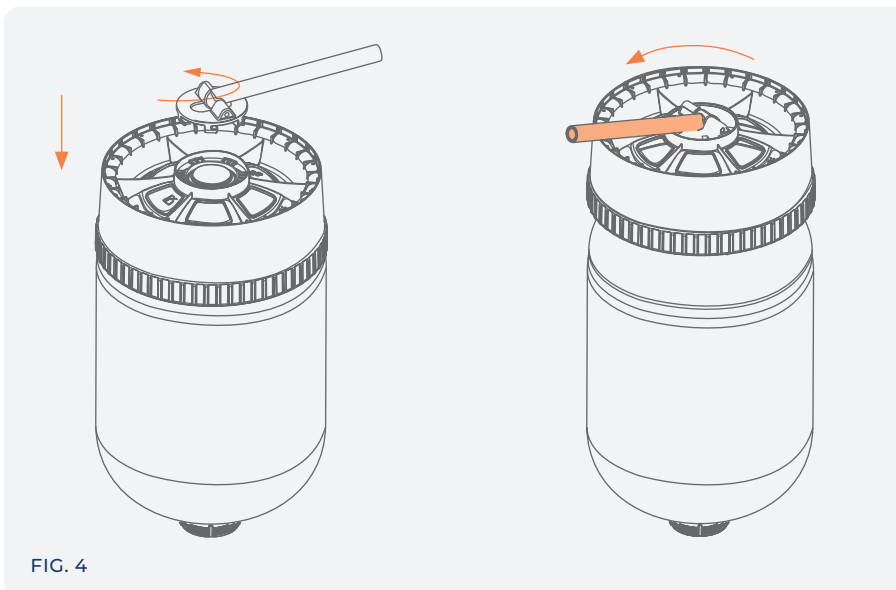
Pull out of the bottle the valve and the dip tube, or the valve and the bag kit.

3. Handle removal



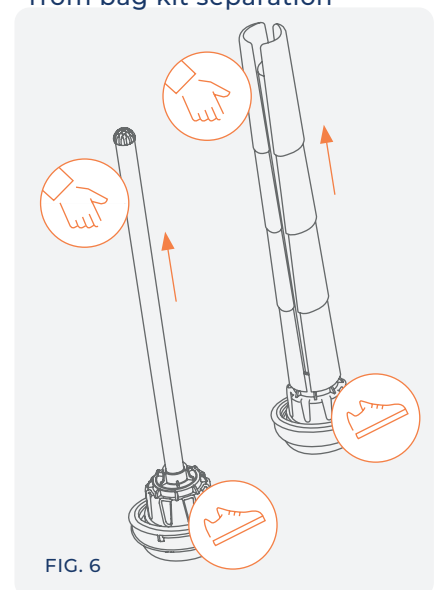
Remove the keg handle.

4. Base – keg detachment



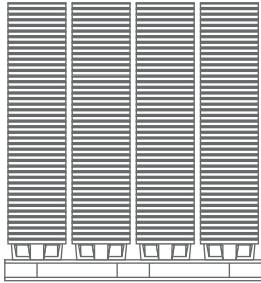
Lock the key on the base of the keg and turn the lever 180° anticlockwise.

5. Valve from dip tube or from bag kit separation

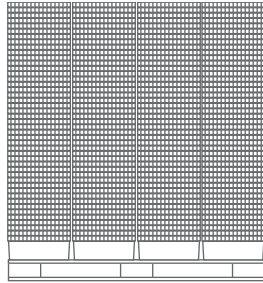


Remove the valve from the tube or bag kit by holding the valve and pulling the tube or bag kit towards you.

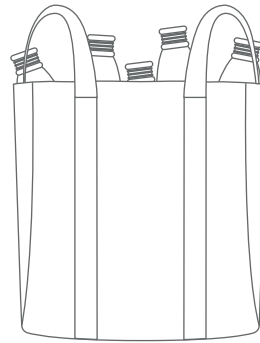
6. Sorted keg components



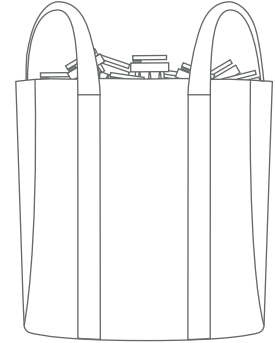
HANDLES



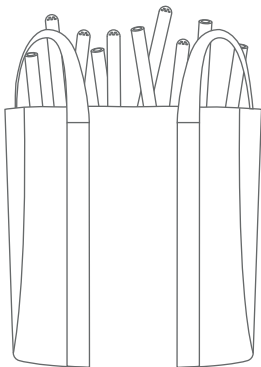
BASES



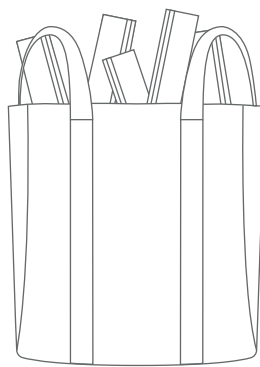
BOTTLES



VALVE



DIP TUBES



BAGS



BAG NECKS

Store the keg components in appropriate boxes at the end of each step.

SECTION 11











MATERIALS AND SYMBOLS SHEET
POLYKEG PRO 2.0

MATERIALS AND SYMBOLS SHEET

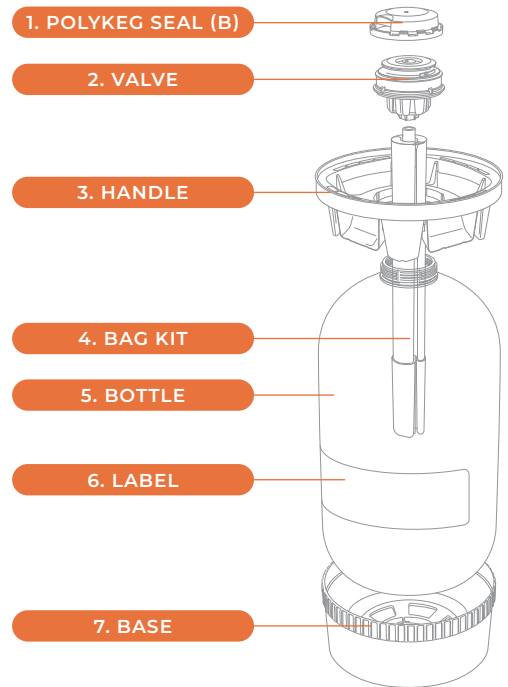
POLYKEG PRO

Below you can find the list of materials and related symbols according to the requirements defined by Directive 94/62/EC (art. 8) and based on the European Community Decision 97/129/EC ss.mm.ii.








1. POLYKEG PRO WITH BAG

Component	Material	Classification 129/97/CE	Symbol	Waste sorting (A)
1 PolyKeg Seal (B)	Polypropylene	PP 5		Plastic
2 Valve	Other plastic	Other 7		Plastic
3 Handle	Recycled Polypropylene (R-PP)	PP 5		Plastic
4 Bag Kit: Bag + adapter	Alluminium Polyethylene Nylon	C/LDPE 90		Plastic
Tube + stopper	Polypropylene	PP 5		
5 Bottle	Polyethylene terephthalate	PET 1		Plastic
6 Label	Polypropylene	PP 5		Plastic
7 Base	Recycled Polypropylene (R-PP)	PP 5		Plastic

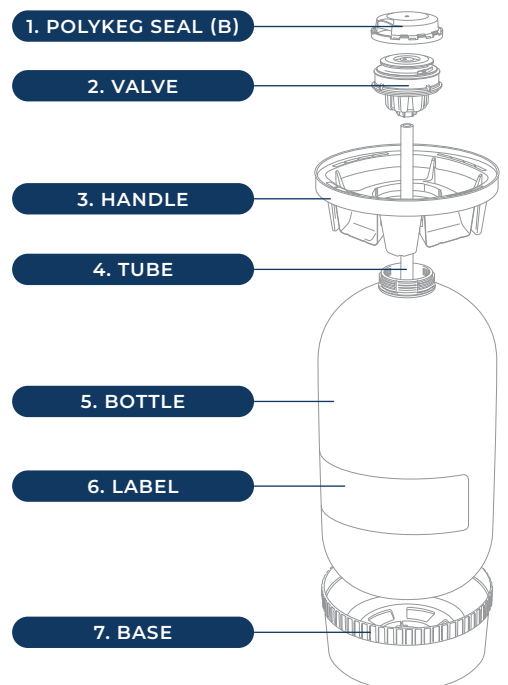
(A) Follow local waste disposal regulations.
(B) Optional accessory.






2. POLYKEG PRO WITHOUT BAG

Component	Material	Classification 129/97/CE	Symbol	Waste sorting (A)
1 PolyKeg Seal (B)	Polypropylene	PP 5		Plastic
2 Valve	Other plastic	Other 7		Plastic
3 Handle	Recycled Polypropylene (R-PP)	PP 5		Plastic
4 Tube	Polypropylene	PP 5		Plastic
5 Bottle	Polyethylene terephthalate	PET 1		Plastic
6 Label	Polypropylene	PP 5		Plastic
7 Base	Recycled Polypropylene (R-PP)	PP 5		Plastic

(A) Follow local waste disposal regulations.
(B) Optional accessory.



3. PACKAGING

Component	Material	Classification 129/97/CE	Symbol	Waste sorting (A)
Stretch film + Cover pallet + Bags (B)	Polyethylene	PE-LD 4		Plastic
Pallet	Wood	FOR 50		Wood
Boxes (B)	Corrugated fiberboard	PAP 20		Paper

(A) Follow local waste regulations.
(B) Optional accessory.



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